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检测报告 TEST REPORT

UN38.3

NAME OF SAMPLE:	12V Li-ion Battery Pack
产品名称:	12V 锂电池组
CLIENT:	DongGuan NPP New Energy Co.,Ltd.
委托单位:	东莞市耐普新能源有限公司
CLASSIFICATION OF TEST:	Commission Test
检测类别:	委托测试



检测报告

TEST REPORT

No.:RZUN2018-1762 Page 2 of 14 Pages

Name of samples: 12V Li-ion Battery Pack 样品名称:12V 锂电池组	Type/Model: 型号规格: NPP-12V 10AH 120Wh(3IXR19/65-04) 12V 10Ah 120Wh
Appearance: White	Trade mark:
样品外观颜色:白色	商标: NPP
Commissioned by: DongGuan NPP New Energy Co.,Ltd. 委托单位: 东莞市耐普新能源有限公司	Manufacturer: DongGuan NPP New Energy Co.,Ltd. 生产单位: 东莞市耐普新能源有限公司
Commissioner address:5 / F, No.3, Zone A, South side of Fenghuang Road, Shajiao , Humen , Dongguan. 委托单位地址:东莞市虎门镇沙角社区凤凰西路南侧边 A区 3号 5楼	Manufacturer address:5 / F, No.3, Zone A, South side of Fenghuang Road, Shajiao , Humen , Dongguan. 生产单位地址: 东莞市虎门镇沙角社区凤凰西路南侧边 A 区 3 号 5 楼
Classification of test: Commission Test	Quantity of sample: 8 battery packs, 25 cells
检测类别: 委托测试	样品数量: 8 个电池组, 25 个电芯
Tested according to:	Sample identification:
测试标准: ST/SG/AC.10/11/Rev.6/Section 38.3	样品标识序号:b1#~b8#, c1#~c25#
Receiving date: 接样日期: 2018-05-31	Means of receiving: Submitted by commissioner 接样方式: 委托单位送样
Completing date:	Test item: 8 items
完成日期: 2018-06-29	测试项目: 8 项

Test conclusion:

检测结论:

The 12V Li-ion Battery packs submitted by DongGuan NPP New Energy Co., Ltd. are tested according to Section 38.3 of the sixth Revised Edition of the Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.6/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

由东莞市耐普新能源有限公司送检的 127 建长池省,底据《关于危险货物运输的建议书》试验和标准手册 第六修订版第38.3节进行检测,试验为全项目,测试结果符合标准相关要求。

Zhang Sigas

Approved by: Reviewed by: Tested by: fi Groung

批准:

审核:

检测:

Wei Gushua

Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Test item	Sample No.	State	Remark	
测试项目	样品编号	状态	备注	
	b1#~b4#	at first cycle, in fully charged state	_	
T.1~T.5		第一个交替充电放电周期完全充电状态		
1.1 1.0	b5#~b8#	at fifty cycle, in fully charged state		
	5011 5011	第五十个交替充电放电周期完全充电状态		
		at first cycle at 50% of the design rated		
T.6	c1#~c5#	capacity		
1.0	01#705#	第一个交替充电放电周期充电到设计额定	-	
		容量的 50%		
	b1#~b4#	at first cycle, in fully charged state	using undamaged	
	D1#**04#	第一个交替充电放电周期完全充电状态	samples previously	
T.7	b5#~b8#	at fifty cycle, in fully charged state	used in tests T.1 to T.5	
		第五十个交替充电放电周期完全充电状态	使用试验 T.1 至 T.5 未	
		第五十十 又 自九电版电周朔九至九电 依念	损坏的样品	
	c6#~c15#	at first cycle, in fully discharged state		
	CO#**C15#	第一个交替充电放电周期完全放电状态	-	
T.8	c16#~c25#	after fifty cycles ending in fully		
		discharged state	-	
		第五十个交替充电放电周期完全放电状态		

Description c	f the	sampling	proced	lure:
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取样程序的说明:

/

Description of the deviation from the standard, if any:

测试结果不符合标准项的说明:

1

Remarks:

备注:

Throughout this report a comma is used as the decimal separator.

本报告中以逗号代替小数点。

Photos of Samples and Labels/样品照片及标识

Battery/电池 (NPP-12V 10AH 120Wh(3IXR19/65-04) 12V 10Ah 120Wh)









Photos of Samples and Labels/样品照片及标识

Inner Cell/内部电芯(3,6V 2500mAh)







18650 3.6U 9.0Wh - minus minus minus minus minus -SZNS UG40306EL 816443

ST/SG/AC.10/11/Rev.6/Section 38.3							
Clause	Requirements	Result	Verdict				
章节	标准要求	测试结果	判定				
38.3.4	Procedure/测试步骤		_				
	Test 1: Altitude simulation/测试 1: 高度模拟						
	Test cells and batteries shall be stored at a pressure of 11,6kPa or less for at least six hour at ambient temperature (20±5℃)/ 将电芯和电池在温度为 20±5℃,大气压力为不大于 11,6kpa 的环境中贮存不少于 6 个小时						
	Requirement/标准要求:	The samples					
	1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失 ≤0,1%	b1#~b8# : No leakage, no					
38.3.4.1	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states.	venting, no disassembly, no rupture and no fire/	P				
	样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。	编号为 b1#~b8#的样品: 无漏液、无排气、无解体、无破裂					
	3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	以及无着火现象 The data see table1/数据见表 1					
	Test 2: Thermal test/测试 2: 热冲击						
	Test cells and batteries are to be stored for/电池存储条件如	۲:					
	1 one temperature cycle: 72±2℃(6h) —-40±2℃(6h) /一次温度循环为 72±2℃(6h) —-40±2℃(6h)						
	2 The maximum time interval between test temperature extremes is 30 minutes/温度转换最大间隔时间为 30min						
	3 This procedure is to be repeated 10 times/重复 10 次循环						
	4 after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5℃)/循环结束后,电池在 20±5℃的条件下 搁置 24 小时.						
38.3.4.2	Requirements/标准要求	The samples	Р				
	1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失 ≤0,1%	b1#~b8# : No leakage, no					
	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states.	venting, no disassembly, no rupture and no fire/					
	样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire	编号为 b1#~b8#的样品: 无漏液、无排气、无解体、无破裂以及无着火现象					
	样品(电池)应无漏液、无排气、无解体、无破裂以及无着 火现象的发生	The data see table1/数据见表 1					

ST/SG/AC.10/11/Rev.6/Section 38.3						
Clause	Requirements	Result	Verdict			
章节	标准要求	测试结果	判定			
	Test 3: Vibration/测试 3: 振动					
	1 Cells and batteries are firmly secured to the platform of the 芯和电池牢固地安装在振动台(的台面)上	e vibration machine /电				
	2 The vibration :a sinusoidal waveform with a logarithmic and 200 Hz and back to 7 Hz traversed in 15 minutes/振动增加至 200Hz,然后在减少回到 7Hz 为一个循环,一个循环移传送。	以正弦波形式,以 7Hz				
	3 the logarithmic frequency sweep is as follows: from 7 Hz a peak acceleration of 1 gn is maintained until 18 Hz is reached, The amplitude is then maintained at 0,8 mm (1,6 mm total excursion) and the frequency increased until a peak acceleration of 8 gn occurs (approximately 50Hz), A peak acceleration of 8 gn is then maintained until the frequency is increased to 200 Hz/对数扫频为:从 7 赫兹开始保持 1gn 的最大加速度直到频率为 18 赫兹,然后将振幅保持在 0,8 毫米(总偏移 1,6 毫米)并增加频率直到最大加速度达到 8gn(频率约为 50 赫兹),将最大加速度保持在 8gn 直到频率增加到 200 赫兹。					
38.3.4.3	4This cycle repeated 12 times for a total of 3 hours for e perpendicular mounting position of the cell. One of the direct be perpendicular to the terminal face. /以振动的其中一个性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方时。	tions of vibration must 方向必须是垂直样品极	P			
	Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失	The samples b1#~b8#: No leakage, no				
	≤0,1% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and	venting, no disassembly, no rupture and no fire/编号为 b1#~b8#的样品:无漏液、无排气、无解体、无破裂以及无着火现象				
	no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着 火现象的发生	The data see table1/数据见表 1				

ST/SG/AC.10/11/Rev.6/Section 38.3									
Clause	Requirements	Result	Verdict						
章节	标准要求	测试结果	判定						
	Test 4: Shock/测试 4: 冲击								
	1 Test cells and batteries shall be secured to the testing ma 定住每个电芯和电池样品的全部配件表面。	achine/以稳固的托架固							
	2 Each cell shall be subjected to a half-sine shock of peak and pulse duration of 6 milliseconds. Large cells may be so shock of peak acceleration of 50 gn and pulse duration of 个电芯以峰值为 150gn 的半正弦的加速度撞击,脉冲持续 6 最大加速度 50gn 和脉冲持续时间 11 毫秒的半正弦波冲击。	ubjected to a half-sine 11 milliseconds. / 对每							
	Small batteries shall be subjected to a half-sine shock of pe								
	g_n (or Acceleration(g_n)= $\sqrt{\frac{100850}{mass}}$, which is smaller) and	d pulse duration of 6							
	milliseconds, large batteries shall be subjected to a half-sin-	e of peak acceleration							
	of 50 g _n (or Acceleration(g _n)= $\sqrt{\left(\frac{30000}{mass}\right)}$, which is smaller)	and pulse duration of							
	11 milliseconds/对每个电池以峰值为 150g _n (或与 $\sqrt{\frac{100850}{mass}}$ 中的较小值)的半正								
	弦的加速度撞击,脉冲持续 6 毫秒,大型电池组须经受最大加速度 50g _n (或与								
38.3.4.4	$\sqrt{\left(\frac{30000}{\textit{mass}}\right)}$ 中的较小值)和脉冲持续时间 11 毫秒的半正弦波冲击。								
	3 Each cell or battery shall be subjected to three shocks in followed by three shocks in the negative direction of three mounting positions of the cell or battery for a total of 18 sho须在三个互相垂直的电池安装方位的正方向经受三次冲击,护击,总共经受 18 次冲击。	mutually perpendicular ocks/每个电池或电池组							
	Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失	The samples b1#~b8# :							
	≤0,1%	Acceleration=150g _n							
	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire	No leakage, no venting, no disassembly, no rupture and no fire/编号为 b1#~b8#的样品:							
	样品(电池)应无漏液、无排气、无解体、无破裂以及无着	峰值加速度=150g _n							
	火现象的发生	无漏液、无排气、无 解体、无破裂以及无 着火现象							
		The data see table1/数据见表 1							

ST/SG/AC.10/11/Rev.6/Section 38.3											
Clause	Requirements Result										
章节	标准要求 测试结果										
	Test 5: External Short Circuit/测试 5 外接短路										
	1 The cell or battery to be tested shall be temperature external case temperature reaches 57±4℃/保持试验环境温使电芯或电池样品外表温度达到 57±4℃										
38.3.4.5	2 the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at 57 ± 4 °C, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57 ± 4 °C, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value. /将样品正负极用小于 0,1 Ω 的总电阻回路进行短路,样品的外表温度恢复到 57 ± 4 °C之后保持短路状态 1 小时以上;对于大电池,电池温度降低至最高温升值的一半时实验结束。										
30.3.4.5	3 the cell or battery must be observed for a further six hour for the test to be concluded,										
	/对电芯或电池必须进一步观察6个小时才能下结论。										
	Requirements/标准要求: During the test and within six hours after test ,the cells or batteries 在测试过程中以及之后 6 个小时内,电芯或电池样品	The samples b1#~b8#: no disassembly, no sunture and no fise/									
	1. External temperature not exceed 170℃ rupture and no fire/ 编号为 b1#~b8#的样 品:无解体、无破裂 以及无着火现象 2. No disassembly, no rupture and no fire. 以及无着火现象										
	无解体、无破裂和无着火现象发生。	The data see table1/数据见表 1									

	ST/SG/AC.10/11/Rev.6/Section 38.3			
Clause	Requirements	Result	Verdict	
章节	标准要求	测试结果	判定	
	Test 6: Impact / Crush / 测试 6: 撞击/挤压		Р	
	Impact (applicable to cylindrical cells not less than 18mm in 撞击(适用于直径不小于 18 毫米的圆柱形电池) 1 This test sample cell or component cell is to be placed on 将试验样品用的电芯或聚合物电芯放在一个平坦光滑的平面上 2 A 15,8 mm diameter bar is to be placed across the center mass is to be dropped from a height of 61±2,5cm onto the 15,8mm 的横木横过电池中部放置后,将一质量为 9,1kg 的程度落向样品。 3 The test sample is to be impacted with its longitudinal assurface and perpendicular to the longitudinal axis of the diameter curved surface lying across the centre of the test is to be subjected to only a single impact./接受撞击的试样平行并与横放在试样中心的直径 15,8±0,1 毫米弯曲表面的纵经受一次撞击。 Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池	a flat smooth surface/ cof the sample, A 9,1kg de sample./将一直径为 勿体从 61±2,5cm 的高 dexis parallel to the flat de 15,8 mm ± 0,1mm sample. Each sample de 15,8 mm ± 0,1mm	P	
38.3.4.6	的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生 Crush (applicable to prismatic, pouch, coin/button cells and than 18mm in diameter) / 挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径小于 18 至 1 A cell or component cell is to be crushed between the crushing is to be gradual with a speed of approximately 1,5 of contact. The crushing is to be continued until the first of the is reached. / 将电池或元件电池放在两个平面之间挤压,挤一个接触点上的速度大约为 1,5 厘米/秒。挤压持续进行,直至一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施加的力达(b) The voltage of the cell drops by at least 100 mV,/电池的电(c) The cell is deformed by 50% or more of its original thick厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by applying the for For cylindrical cells, the crush force shall be applied longitudinal axis. /棱柱形或袋装电池应从最宽的一面施压。经平坦表面施压。圆柱形应从与纵轴垂直的方向施压。 Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池	毫米的圆柱形电池) wo flat surfaces. The cm/s at the first point ne three options below 压力度逐渐加大,在第到出现以下三种情况之 到 13 千牛±0,78 千牛电压下降至少 100 毫伏 cness./电池变形达原始 he force to the widest ce on its flat surfaces. perpendicular to the	N/A	
	side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis. /棱柱形或袋装电池应从最宽的一面施压。纽扣/硬币形电池应从其平坦表面施压。圆柱形应从与纵轴垂直的方向施压。			

	ST/SG/AC.10/11/Rev.6/Section 38.3					
Clause	Requirements	Result	Verdict			
章节	标准要求	测试结果	判定			
	Test 7: Overcharge/测试 7: 过充电 1 The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以 2 倍制造厂推荐的最大持续充电电流对样品充电 2 The minimum voltage of the test shall be as follows/本测试最小电压为:					
38.3.4.7	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V, 本测试的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V 之中的较小者。 b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V, 本测试的最小充电电压应是厂家标定最大充电电压的 1,2 倍。 3 Tests are to be conducted at ambient temperature	The voltage of the test is 22V, and the current is 10A 测试的电压为 22V, 电流为 10A	P			
	20±5℃, The duration of the test shall be 24 hours/20±5℃ 的环境温度下,试验持续 24 小时。 Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着火现象发生。	The samples b1#~b8#: For voltage data before test, see table 3. / 试验前电压见表 3 no disassembly, no rupture and no fire/编号为 b1#~b8#的样品:无解体、无着火现象				
	Test 8: Forced discharge/测试 8: 强制放电					
38.3.4.8	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。					
	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere)					
	指定的放电电流通过串联在测试电芯上的合适大小和功率的的强制放电时间(小时)为额定容量除以初始电流(安培)。	负载来获得,每个电芯				
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着火现	c6#~c25# For voltage data before test, see table 4. / 试验前电压见表 4 No disassembly and				
	象发生。	no fire / 无解体、无 着火现象				

	Table1: T1~T5 / 表 1. 试验 1~试验 5														
Sampl e No. 样品号	prior to prior to sim		Test 1: A simula 测试 1: 7	ation/	Test 2: The 测试 2:		Test 3: V 测试 3		Test 4: 测试 4		Test 5: External Short Circuit/测试 5 外接短路				
,,,,,,,	(g) 压(V)						Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Temp. (℃) 温度 (℃)
b1#	1207,55	12,514	0,000	100,00	0,081	98,98	0,000	100,00	0,000	100,00	58,3				
b2#	1201,30	12,513	0,002	99,98	0,075	98,98	0,000	100,00	0,000	99,99	57,8				
b3#	1202,64	12,515	0,000	99,98	0,081	98,99	0,000	100,00	0,000	100,00	58,0				
b4#	1205,24	12,513	0,000	100,00	0,077	98,99	0,000	100,00	0,000	100,00	57,9				
b5#	1204,72	12,517	0,000	99,99	0,080	98,95	0,000	100,00	0,000	100,00	58,1				
b6#	1205,55	12,513	0,000	100,00	0,082	98,95	0,000	100,00	0,000	100,00	58,0				
b7#	1203,61	12,514	0,000	100,00	0,083	98,97	0,000	99,98	0,002	100,00	57,8				
b8#	1206,18	12,516	0,000	99,99	0,077	98,95	0,000	100,00	0,000	100,00	58,4				

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	Table2: Impact / 表 2:撞击								
	Sample No. 样品号	c1#	c2#	c3#	c4#	c5#			
Test 6: Impact/测	OCV prior to test / 试验前电压(V)	3,647	3,653	3,649	3,642	3,633			
试 6: 撞击	Temp. (℃) 温度 (℃)	26,0	26,5	25,9	5,7	26,3			

Table3: Overcharge Test of batteries/ 表 3 电池过充试验										
Test 7: Overcharg e /测试 7: 过充电	Sample No. 样品号	b1#	b2#	b3#	b4#	b5#	b6#	b7#	b8#	
	OCV prior to test /试 验前电压(V)	12,385	12,381	12,384	12,385	12,380	12,381	12,381	12,380	

Table 4: Forced discharge / 表 4. 强制放电											
Test 8: Forced discharge / 测试 8: 强 制放电	Sample No. 样品号	c6#	c7#	c8#	с9#	c10#	c11#	c12#	c13#	c14#	c15#
	OCV prior to test / 试验前电压(V)	3,232	3,244	3,236	3,245	3,234	3,238	3,240	3,243	3,236	3,241
	Sample No. 样品号	c16#	c17#	c18#	c19#	c20#	c21#	c22#	c23#	c24#	c25#
	OCV prior to test / 试验前电压(V)	3,235	3,238	3,239	3,242	3,242	3,237	3,239	3,245	3,247	3,242

注意事项 Important

1. 报告无检测单位印章无效。

The test report is invalid without the official stamp of CVC.

2. 未经本试验室书面同意,不得部分地复制本报告。

Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.

3. 本报告无批准人、审核人及检测人签名无效。

The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.

4. 本报告涂改无效。

The test report is invalid if altered,

5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。

Objections to the test report must be submitted to CVC within 15 days.

6. 本报告仅对送检样品负责。

The test report is valid for the tested samples only.

7. 判定栏中"-"表示"不需要判定", "P"表示"通过", "F"表示"不通过", "N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

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